

Slant Bed CNC lathe

Model: TCK6340S



Supplier: Shanghai ANTS Machine Equipment Co.,Ltd

Contents

| Item | Contents Description |
|------|---|
| 1 | Technical Parameter |
| 2 | Product Reference Picture |
| 3 | Equipment Introductions |
| 4 | Standard Equipment |
| 5 | Manufacturing Time |
| 6 | Acceptance Test |
| 7 | Quality Assurance & After-sales Service |
| 8 | Packing & Shipping Terms |
| 9 | Company Introduction |
| 10 | Quotation & Transaction Terms. |

Technical proposal

Part 1: Technical parameter

| Specifications | Unit | TCK6340S |
|---------------------------------------|-------|------------------|
| Max. Swing over Bed | mm | Φ400 |
| Max. Swing over Slide | mm | Φ140 |
| Max. Disc Processing Diameter | mm | Φ400 |
| Turning Length (Gang knife) | mm | 390 |
| Turning Length (Hydraulic Turret) | mm | 300 |
| Spindle End Type | | A2-5 |
| Spindle Through Hole Diameter | mm | Φ48 |
| Bar Diameter | mm | Φ40 |
| Hydraulic Chuck | mm | 6 inch hollow |
| Hydraulic Chuck Pull Rod Through Hole | mm | Φ40 |
| Rail Form | | Line rail |
| Spindle Taper Hole Taper | No | Mohs 6 |
| Spindle Limit Speed | rpm | 3500 |
| Knife Tower | | 8 |
| Knife Square Size | mm | 20x20 |
| Screw type(X direction) | mm | 3210-630-840 |
| Screw type(Y direction) | mm | 4010-733-965 |
| Rail type(X direction) | mm | MSR30S2SSF1+R760 |
| Rail type(Y direction) | mm | MSR30S2SSF1+R960 |
| X/Z Motor Torque | N.M | 6 |
| X/Z Direction Rapid Movement Speed | m/min | 24 |
| X travel | mm | 400 |
| Z travel | mm | 400 |
| Minimum Setting Unit | mm | 0.001 |
| Main Motor Power | KW | 5.5 |
| Total Power | KW | 12 |
| Machine Weight | Kg | 2500 |
| Dimensions (length x width x height) | mm | 2390×1530×1780 |

Part 2 : Product reference picture**Part 3: Equipment Introductions****Product Description**

Machine tool description: This machine tool is a high-speed, high-precision, high-reliability inclined-bed machine tool. The main components such as the bed base, bed body, and headstock are all cast with high-strength materials to ensure the long-term stability of the machine tool.



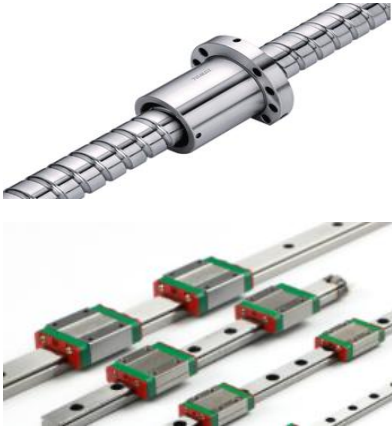

The machine tool adopts a 45° overall inclined bed structure, and is equipped with high-precision preloaded Taiwan linear rolling guides. The servo motor is directly connected to the lead screw through a high-torque low-inertia elastic coupling. The lead screw support adopts a pre-stretching structure, which can eliminate transmission Backlash and pre-compensation for the influence of thermal deformation on the accuracy of the machine tool during long-term operation to ensure positioning accuracy and repeat positioning accuracy; the machine tool has high position accuracy, smooth chip removal, and is suitable for high-speed and high-precision machining.

Using high-speed, high-precision and high-rigidity cartridge-type spindle unit and servo spindle motor, it can achieve higher spindle speed. The spindle unit is assembled in a constant temperature room. After assembling, it runs at constant temperature for 72 hours, and then goes on the machine for 72 hours of continuous trial operation to ensure the reliability of high-speed and high-precision performance.

The arranging method is adopted, the tool changing speed is fast, and the positioning accuracy is high.

Machine tool protection adopts full protection design, which is pleasant, unique in appearance, reliable in waterproof and chip prevention, and easy to maintain.

Features

| | |
|---|--|
|  | <p>Tool turret The structure is compact, the tool change speed is fast, and the cutter head can be selected nearby; the hydraulic or servo drive cutter head is used to rotate, index and release and lock, with smooth movement and large torque, suitable for heavy cutting; the repeat positioning accuracy can reach 0.003mm.</p> |
|  | <p>Chuck Wedge-shaped through-hole chuck, in line with Japanese and Taiwan standards; all sliding surfaces are hardened and precision ground; high rigidity structure and high clamping accuracy.</p> |
|  | <p>Transmission The screw and nut are processed, ground, assembled and quality controlled in the constant temperature workshop, which can ensure their high precision and stability. The linear guide adopts 4-row roller type 45° contact angle and high-rigidity section design, which has the characteristics of strong load bearing capacity, low friction force, good rigidity, low noise and good lubrication effect.</p> |
|  | <p>Machine tool lubrication Each lubricating point adopts a forced automatic lubricating device for fixed-point quantitative lubrication of the lead screw and guide rail. When there is an abnormal state or the oil quantity is insufficient, a warning signal is automatically generated, and the work is stable and reliable.</p> |

Part 4: Standard Equipment

Standard Equipment:

| Name | Specifications | Quantity | Supplier |
|------------------------------|---|----------|----------|
| Control System | 980TC3 | 1 set | GSK |
| Spindle motor | ZJY208A-5.5BL-B35Y1 ZJY208A-7.5BL-B35Y1 | 1 set | GSK |
| Spindle | SQ140-300-4-3V SQ170-300-5-3V SQ200-282-5-3V | 1 set | China |
| Spindle bearing | Front: 3-7015AC Rear: 2-7013AC | 1 set | China |
| | Front: 4-7017AC Rear: 2-7-15AC | 1 set | China |
| | Front: NN3020K+BTM100 Rear: NN3018K | 1 set | China |
| Guide | MSR30S2SSF1+R760/960/880/1 040 | 1 set | HIWIN |
| Ball screw | 3210、4010 | 1 set | China |
| Screw bearing | 25TAC62C | 1 set | China |
| Machine tool turret | Hydraulic: TX120-8T/TX160A-8T Servo: SH63820-R/SH80825-R | 1 set | China |
| Automatic lubricating device | RBCLB-3ZK | 1 set | China |
| Cooling pump | PMY-50A-4 | 1 set | China |
| Hydraulic station | 3 Short Lines | 1 set | China |
| Hydraulic chuck | 6 inch hollow/ 10inch hollow | 1 set | China |
| Chip conveyor | Chain plate | 1 set | China |

Part 5 :Manufacturing Time

Around 35-60 calender days, The machine will be ready for FAT(Factory Acceptance Test) after received deposit and after confirmed contract and technical proposal.

Remark: If the customer has special requirements for the delivery time, please confirm with Shanghai ANTSHI

Part 6 : Acceptance Test

| Test items | | Standard tolerance (mm) |
|--|-------------------------------|-------------------------------|
| Periodic axial play of the main shaft | | 0.005 |
| Radial run-out of spindle chuck positioning cone | | 0.005 |
| Position accuracy | Repeat positioning accuracy A | X: ± 0.003 Z: ± 0.003 |
| Diameter uniformity | | 0.01/150 |
| Flatness | | 0.02/ $\phi 200$ |
| Thread pitch product error | | 0.010/50 |
| Surface roughness | | Ra1.6 μm |

Part 7 : Quality Assurance & After-sales Service

Shanghai ANTS Machine Equipment Co., Ltd. fully fulfills the terms of machine tool technical services promised to users.

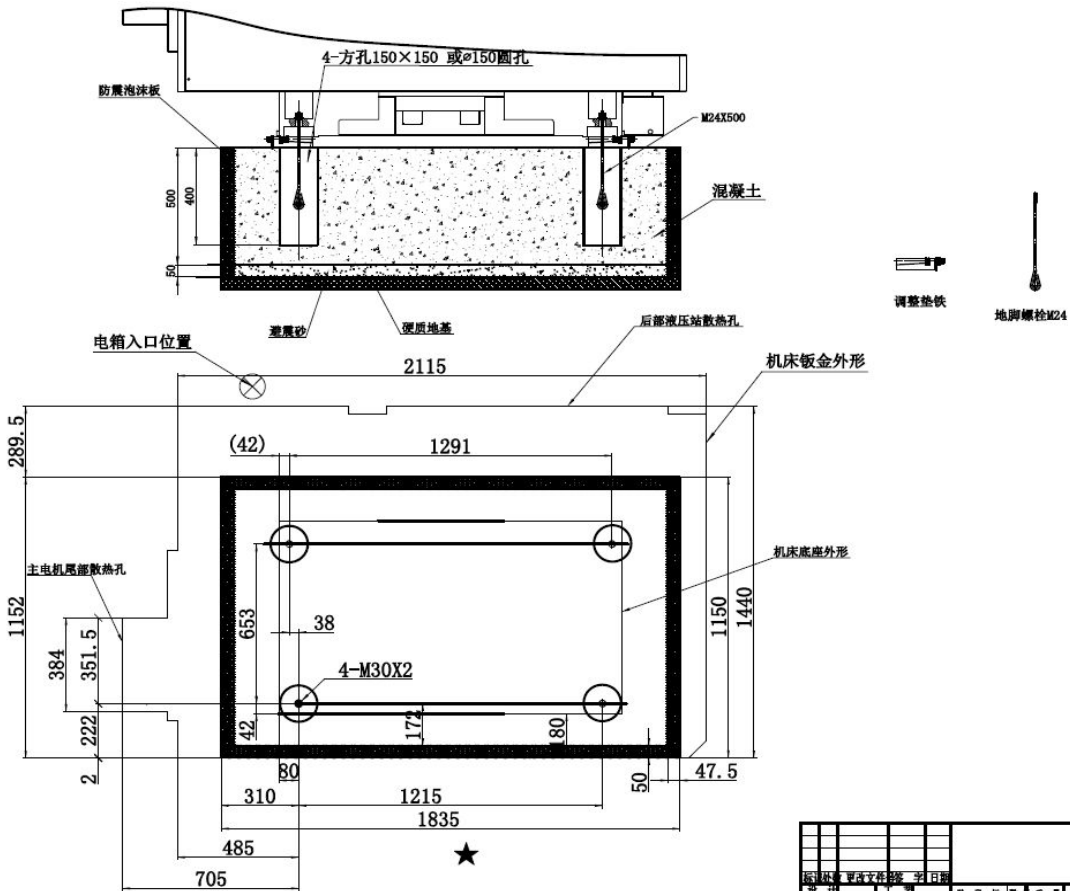
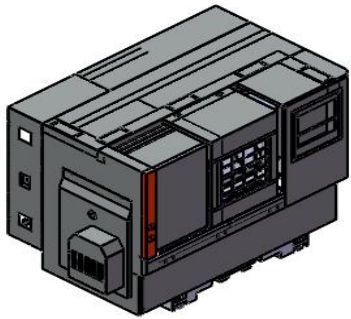
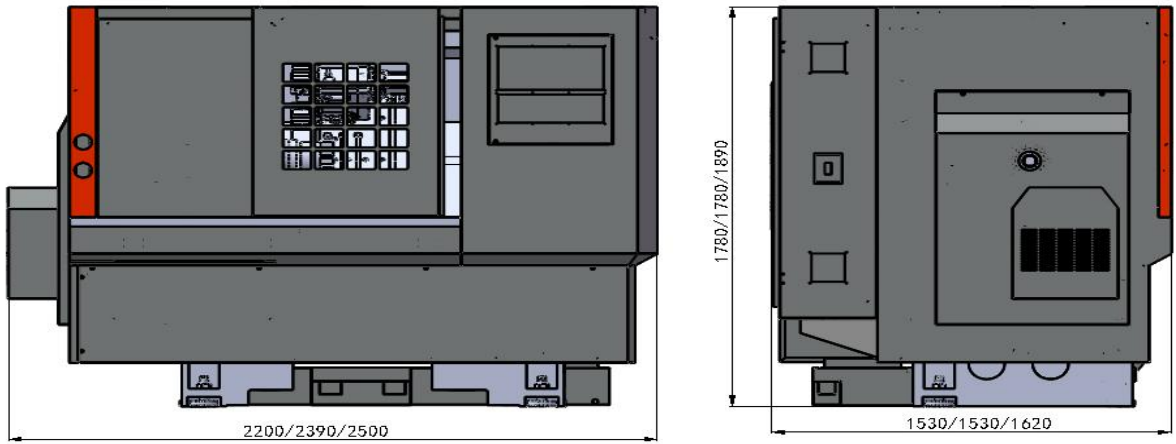
1. Since the final acceptance of the machine tool, all failures caused by quality problems will be guaranteed for one year free of charge.
2. Since the final acceptance of the machine tool, the failure of other parts caused by quality problems will be guaranteed for one year free of charge.
3. Since the final acceptance of the machine tool, we also guarantee to actively cooperate with the user to repair the failure caused by the quality of the machine tool, and free labor costs within one year.
4. Lifetime guarantee to provide spare parts supply at preferential prices.

Warranty service:

one year warranty(12 months since customer receive & use the machine).

The manufacturer guarantees to provide life-long paid maintenance services for the product.

Part 8: Packing & Shipping Terms**1. Machine Dimensions&Foundation Drawing**



| | | | | | |
|----|------------|----|----|----|------|
| 图号 | 更改内容 | 日期 | 审核 | 批准 | 比例 |
| 日期 | 2021.12.22 | | | | 1:10 |

2. Provide the following technical documents when the equipment is delivered

Packing List 1 copy
Certificate of conformity (including precision inspection sheet) 1 copy
Machine tool manual 1 copy
CNC system manual 1 copy
Electric knife holder manual 1 copy
Inverter manual 1 copy
Motor manual 1 copy
Driver manual 1 copy
Oil pump manual 1 copy

3. Packaging and transportation

Factory ordinary packaging, please confirm with the ANTISHI for more details

The transportation is carried out in accordance with the contract terms.

Part 9: Company Introduction

Shanghai ANTS Machine Company is mainly engaged in Universal lathe, CNC lathe, Heavy duty lathe, Special purpose lathe, Sawing machine, Drilling machine, Milling Machine, VMC (Vertical Machining Centre), HLC (Horizontal Machining Centre), Gantry Machining Centre and other equipment. The products are sold to Hebei, Shaanxi, Hunan, Henan, Jiangsu, Shandong, Guangdong, Shanghai and other places. More than 300 professional after-sales service personnel in 83 offices across the country provide customers with pre-sales and after-sales services at any time. The products are deeply trusted by customers and are exported to more than 20 countries and regions such as the United States, Germany, Italy, India, Thailand, and Russia. Especially in recent years, they have been widely used in major domestic well-known enterprises such as China National Heavy Duty Truck, Ministry of Aeronautics and Space, Zhongyuan Special Steel, Zhengmei Machinery, Shanghai Heavy Industry, Wuhan Iron and Steel, Anshan Iron and Steel and Sany Heavy Industry have the characteristics of rich experience, excellent.

Factory Pictures



ISO 14001 Environment Management System

ISO 9001 Quality Management System

European CE Certificate



Part 10: Quotation & Transaction Terms.**QUOTATION SHEET**

CURRENCY UNIT : USD

Date: June 23th, 2023

| Machine Type | Equipment Model | Technical Parameter | PRICE in USD (EXW Factory) |
|--------------|-----------------|---------------------|-------------------------------|
| CNC Lathe | TCK6340S | GSK CNC SYSTEM | 52350 USD/set |

* The sea freight cost fluctuate everyday due to the global shipping situation, The final confirmed price can be checked when the machine is about to ship.

Remarks :

1. **Origin:** The People's Republic of China
2. **Delivery Time:** 45-60 Days ready for the factory acceptance test.
3. **Payment terms:** 30% payment in advance for deposit, 70% balance after the pre-acceptance test before shipment
4. **Package:** Exporting standard Wooden Box Package
5. **Validity:** 30 Days. (The buyer has to re-check with seller if the quotation validity is expired)